

Section 02741

ASPHALTIC CONCRETE PAVEMENT

PART 1 GENERAL

1.01 SUMMARY

This Section includes surface courses of compacted mixture of coarse and fine aggregates and asphaltic material.

1.02 MEASUREMENT AND PAYMENT

A. Unit Prices.

1. Measurement for asphaltic concrete pavement is on a square yard basis and includes surface and base materials.
2. Payment for asphaltic concrete pavement for transitions and repairs is on a per square yard basis.
3. Payment for asphaltic concrete pavement for temporary driveways, roadway shoulders, and elsewhere shown on Plans is on a per square yard basis.
4. Payment for hot-mix asphalt concrete pavement includes payment for associated Work performed in accordance with Section 02742 – “Prime Coat”.
5. Measurement for utility projects: Match actual pavement replaced but no greater than maximum pavement replacement limits shown on Plans.
6. Payment for temporary detour pavement is on a square yard basis and includes surface and base materials, associated grading, maintenance and removal as well as restoration of ditches.
7. Payment for speed humps is on linear foot basis, and includes milling of existing pavement, prime coat, and placement and compaction of asphalt. Measurement of speed hump is along length of 12-foot wide speed hump, measured transverse to centerline of road. Separate payment is made for thermoplastic markings applied to speed hump.
8. Refer to Section 01270 – “Measurement and Payment” for unit price procedures.

- B. Stipulated Price (Lump Sum). If Contract is a Stipulated Price Contract, payment for Work in this Section is included in the total Stipulated Price.

1.03 REFERENCES

- A. ASTM C 33 - Standard Specification for Concrete Aggregates.
 - B. ASTM C 131 - Standard Test Method for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine.
 - C. TxDOT Tex-106-E - Calculating the Plasticity Index of Soils
 - D. TxDOT Tex-126-E - Molding, Testing, and Evaluating Asphalt Black Base Material
 - E. TxDOT Tex-200-F – Sieve Analysis of Fine and Course Aggregates
 - F. TxDOT Tex-203-F - Sand Equivalent Test
 - G. TxDOT Tex-204-F - Design of Bituminous Mixtures
 - H. TxDOT Tex-206-F – Compacting Specimens Using the Texas Gyrotory Compactor (TGC)
 - I. TxDOT Tex-207-F - Determining Density of Compacted Bituminous Mixtures
 - J. TxDOT Tex-208-F - Test for Stabilometer Value of Bituminous Mixtures
 - K. TxDOT Tex-217-F - Determination Deleterious Material and Decantation Test for Coarse Aggregates (Bituminous Mixtures)
 - L. TxDOT Tex-227-F - Theoretical Maximum Specific Gravity of Bituminous Mixtures
 - M. TxDOT Tex-530-C – Effect of Water on Bituminous Paving Mixtures
 - N. TxDOT Tex-531-C – Prediction of Moisture-Induced Damage to Bituminous Paving Materials Using Molded Specimens
- 1.04 SUBMITTALS
- A. Conform to requirements of Section 01330 – “Submittal Procedures”.
 - B. Submit certificates that asphalt materials and aggregates meet requirements of Paragraph 2.02, Materials and/or Equipment.
 - C. Submit proposed design mix and test data for surface course.
 - D. Submit manufacturer’s description and characteristics of spreading and finishing machine for approval.
- 1.05 RELATED REQUIREMENTS
- A. Section 01270 – “Measurement and Payment”
 - B. Section 01330 – “Submittal Procedures”

- C. Section 01454 – “Testing Laboratory Services”
- D. Section 02711 – “Hot Mix Asphalt Base Course”
- E. Section 02712 – “Cement Stabilized Base Course”
- F. Section 02713 – “Recycled Crushed Concrete Base Course”
- G. Section 02951 – “Pavement Repair and Resurfacing”

1.06 – 1.13 NOT USED

PART 2 PRODUCTS

2.01 MANUFACTURER(S) (NOT USED)

2.02 MATERIALS AND/OR EQUIPMENT

A. Materials

1. Coarse Aggregate:

- a. Use gravel, crushed stone, or combination thereof, that is retained on No. 10 sieve, uniform in quality throughout and free from dirt, organic or other injurious matter occurring either free or as coating on aggregate. Use aggregate conforming to ASTM C 33 except for gradation. Furnish rock or gravel with Los Angeles abrasion loss not to exceed 40 percent by weight when tested in accordance with ASTM C 131.
- b. Aggregate by weight shall not contain more than 1.0 percent by weight of fine dust, clay-like particles, or silt when tested in accordance with Tex-217-F, Part II.

2. Fine Aggregate: Sand, stone screenings, or combination of both passing No. 10 sieve. Use aggregate conforming to ASTM C 33 except for gradation. Use sand composed of sound, durable stone particles free from loams or other injurious foreign matter. Furnish screenings of same or similar material as specified for coarse aggregate. Plasticity index of that part of fine aggregate passing No. 40 sieve shall be not more than 6 when tested by TxDOT Tex-106-E. Sand equivalent shall have minimum value of 45 when tested by TxDOT Tex-203-F.

3. Composite Aggregate: Conform to following limits when graded in accordance with TxDOT Tex-200-F.

| Gradation of Composite Aggregate | | |
|---|--|--|
| Sieve Size | Percent Passing | |
| | Course Surface (TxDOT Type C) | Fine Surface (TxDOT Type C) |
| - | - | - |
| 3/4" | 95.0 – 100.0 | - |
| 1/2" | - | 98.0 - 100.0 |
| 3/8" | 70.0 - 85.0 | 85.0 – 100.0 |
| #4 | 43.0 – 63.0 | 50.0 to 70.0 |
| #8 | 32.0 – 44.0 | 35.0 – 46.0 |
| #30 | 14.0 – 28.0 | 15.0 – 29.0 |
| #50 | 7.0 – 21.0 | 7.0 – 20.0 |
| #200 | 2.0 – 7.0 | 2.0 – 7.0 |
| VMA % minimum | 14.0 | 15.0 |

* 2 to 8 when Test Method Tex-200-F, Part II (Washed Sieve Analysis) is used.

4. Asphaltic Binder: Moisture-free homogeneous material which shall not foam when heated to 347°F, meeting following requirements:

| Performance Graded Binder | |
|---|------------------------------------|
| CRITERIA/TEST | PERFORMANCE GRADE (PG64-22) |
| Average 7-day Maximum Pavement Design Temperature, C | < 64 |
| Minimum Pavement Design Temperature, C | > -22 |
| ORIGINAL BINDER | |
| Flash Point Temperature, T48; Minimum C | 230 |
| Viscosity, ASTM D 4402; Maximum, 3Pa*s (3000 cP) Test Temperature, C | 135 |
| Dynamic Shear, TP5; $G^*/\sin[\]$, Minimum, 1.00 kPa Test Temperature @ 10 rad/sec., C | 64 |
| ROLLING THIN FILM OVEN (T240) OR THIN FILM OVEN (T179) RESIDUE | |
| Mass Loss, Maximum, % | 1.00 |
| Dynamic Shear, TP5; $G^*/\sin[\]$, Minimum, 2.20 kPa Test Temperature @ 10 rad/sec., C | 64 |
| PRESSURE AGING VESSEL RESIDUE (PPI) | |
| PAV Aging Temperature, C | 100 |
| Dynamic Shear, TP5; $G^*/\sin[\]$, Minimum, 5000 kPa Test Temperature @ 10 rad/sec., C | 25 |
| Physical Hardening | Report |
| Creep Stiffness, TP1; S, Maximum, 300 Mpa-Value, Minimum, 0.300 Test Temperature @ 60 sec., C | -12 |
| Direct Tension, TP3; Failure Strain, Minimum, 1.0% Test Temperature @ 1.0 mm/min, C | -12 |

5. Anti-stripping Agent:
- a. Evaluate mixture of aggregate, asphalt, and additives proposed for use for moisture susceptibility and requirement for anti-stripping agents. To substantiate mix design, produce, and test trial mixtures using proposed project materials and equipment prior to placement. Test for susceptibility to moisture and trial mixture may be waived by Project Manager when similar designs using same material have previously proven satisfactory.
 - b. Liquid Anti-stripping Agent. Use anti-stripping agent with uniform liquid with no evidence of crystallization, settling, or separation of components. Submit sample of anti-stripping agent proposed for use

and manufacturer’s product data, including recommended dosage range, handling and storage, and application instructions.

B. Equipment

1. **Mixing Plant:** Weight-batching or drum mix plant with capacity for producing continuous mixtures meeting specifications. With exception of a drum-mix plant, shall have satisfactory conveyors, power units, aggregate handling equipment, hot aggregate screens and bins, and dust collectors.
2. Provide equipment to supply materials adequately in accordance with rated capacity of plant and produce finished material within specified tolerances. Following equipment is essential:
 - a. Cold aggregate bins and proportioning device
 - b. Dryer
 - c. Screens
 - d. Aggregate weight box and batching scales
 - e. Mixer
 - f. Asphalt storage and heating devices
 - g. Asphalt measuring devices
 - h. Truck scales
3. **Bins:** Separate aggregate into minimum of four bins to produce consistently uniform grading and asphalt content in completed mix. Provide one cold feed bin per stockpile

C. Mixes

1. Employ a certified testing laboratory to prepare design mixes. Test in accordance with TxDOT Tex-126-E or Tex-204-F, Tex-206-F, Tex-208-F, Tex-530-C, and Tex-531-C.
2. **Density, Stability, and Air Void Requirements:**

| Percent Density | | Percent Optimum | HVEEM Stability Percent Not Less Than |
|------------------------|-------------|------------------------|--|
| Min. | Max. | | |
| 94.5 | 97.5 | 96 | 35 |

2.03 – 2.04 NOT USED

PART 3 EXECUTION

3.01 GENERAL/MANUFACTURER(S) (NOT USED)

3.02 PREPARATION

A. Examination

1. Verify compacted base course is ready to support imposed loads.
2. Verify lines and grades are correct.

B. Prime Coat: Conform to requirements of Section 02742 - Prime Coat. Where the mixture shall adhere to the surface on which it is to be placed without use of a prime coat, prime coat may be eliminated if approved by Project Manager.

C. Prepare subgrade in accordance with requirements of Section 02711 - Hot Mix Asphaltic Base Course, Section 02712 - Cement Stabilized Base Course, or Section 02713 - Recycled Crushed Concrete Base Course.

D. Prepare subgrade in advance of asphaltic concrete paving operation.

E. Perform pavement repair and resurfacing as indicated in Section 02951 - Pavement Repair and Resurfacing.

F. Do not use cutback asphalt.

G. Milling of pavement for speed humps: Mill pavement (concrete or asphalt) to depth of 1 inch and width between 18 and 24 inches around entire perimeter of proposed hump, as shown in detail for speed hump design

3.03 ERECTION/INSTALLATION APPLICATION AND/OR CONSTRUCTION

A. Placement

1. Do not place asphalt pavement less than 2 inches thick when surface temperature taken in shade and away from artificial heat is below 50°F and falling. Asphalt may be placed when temperature is above 40°F and rising.
2. Haul prepared and heated asphaltic concrete mixture to the project in tight vehicles previously cleaned of foreign material. Mixture temperature shall be between 250°F and 325°F when laid.
3. Spread material into place with approved mechanical spreading and finishing machine of screening or tamping type.
4. Surface Course Material: Surface course 2 inches or less in thickness may be spread in one lift. Spread lifts in such manner that, when compacted, finished

course shall be smooth, of uniform density, and shall be to section, line, and grade as shown. Place construction joints on surface courses to coincide with lane lines or as directed by Project Manager.

5. Joints: Pass roller over unprotected ends of freshly laid mixture only when mixture has cooled. When Work is resumed, cut back laid material to produce slightly beveled edge for full thickness of course. Remove old material which has been cut away and lay new mix against fresh cut.
6. When new asphalt is laid against existing or old asphalt, saw cut existing or old asphalt to full depth to provide straight smooth joint.
7. In small restricted areas where use of paver is impractical, spread material by hand. Compact asphalt by mechanical means. Carefully place materials to avoid segregation of mix. Do not broadcast material. Remove lumps that do not break down readily.

B. Compaction

1. Construct test strip to identify correct type, number, and sequence of rollers necessary to obtain specified in-place density or air-voids when directed by the Project Manager. Prepare test strip at least 1,000 feet in length, comparable to placement and compaction conditions for Project.
2. Begin rolling while pavement is still hot and as soon as it shall bear roller without shoving, displacement, or hair cracking. Keep wheels properly moistened with water to prevent adhesion of surface mixture. Do not use excessive water or petroleum by-products.
3. Compact surface thoroughly and uniformly, first with power-driven, 3-wheel, or tandem rollers weighing a minimum of 8 tons. Obtain subsequent compression by starting at side and rolling longitudinally toward center of pavement, overlapping on successive trips by at least one-half width of rear wheels. Make alternate trips slightly different in length. Continue rolling until no further compression can be obtained and rolling marks are eliminated. Complete rolling before mat temperature drops below 185°F.
4. Use tandem roller for final rolling. Double coverage with approved pneumatic roller on asphaltic concrete surface is acceptable after flat wheel and tandem rolling has been completed.
5. Along walls, curbs, headers, and similar structures, and in locations not accessible to rollers, compact mixture thoroughly with lightly oiled tamps.
6. Compact binder course and surface course to a minimum density of 91 percent of maximum possible density of voidless mixture composed of same materials in like proportions.

C. Tolerances

1. Furnish templates for checking surface in finished sections. Maximum deflection of templates, when supported at center, shall not exceed $\frac{1}{8}$ inch.
2. Completed surface, when tested with 10-foot straightedge laid parallel to center line of pavement, shall show no deviation in excess of $\frac{1}{8}$ inch in 10 feet. Correct surface not meeting this requirement.
3. Dimensions of speed humps shall conform to details for speed hump design and speed hump height tolerances.

3.04 REPAIR/RESTORATION

A. Nonconforming Pavement

1. Recompact and retest nonconforming street sections not meeting surface test requirements or having unacceptable surface texture. Patch asphalt pavement sections in accordance with procedures established by Asphalt Institute. Retesting is at no cost to the Owner.
2. Remove and replace areas of asphalt found deficient in thickness by more than 10 percent. Use new asphaltic surface of thickness shown on Plans. Remove and replace areas of asphalt surface found deficient in average density.
3. Replace speed humps which do not conform to requirements of details, or which are rejected by Project Manager.

3.05 FIELD QUALITY CONTROL

- A. Testing shall be performed under provisions of Section 01454 - Testing Laboratory Services.
- B. For in-place depth and density, take minimum of one core at random locations for each 1,000 feet of single lane pavement. On a tow-lane pavement, take samples at random every 500 feet from alternating lanes. Take cores for parking lots every 500 square yards of base to determine in-place depth and density. If cul-de-sac or streets are less than 500 feet, minimum of two cores (one per lane) shall be procured. On small projects, take a minimum of two cores for each day's placement. For first days placement and prior to coring, minimum of five nuclear gauge reading shall be performed at each core location to establish correlation between nuclear gauge (wet density reading) and core (bulk density). This process shall continue for each day's placement until the Project Manager determines that a good bias has been established for that nuclear gauge.
- C. In-place density shall be determined in accordance with TxDOT Tex-207-F and Tex-227-F from cores or sections. Other methods of determining in-place density, which correlate satisfactorily with results obtained from roadway specimens, may be used

when approved by Project Manager. Average densities for each street placed in a single day to determine compliance.

- D. Contractor may request three additional cores in vicinity of cores indicating nonconforming in-place depths or density at no additional cost to the Owner. In-place depth at these locations shall be average depth of four cores.
- E. Fill cores and density test sections with new compacted asphaltic concrete.

3.09 3.06 – 3.08 NOT USED PROTECTION

- A. Do not open pavement to traffic until completion of rolling and temperature has cooled to set asphaltic concrete surface, or as shown on Plans.
- B. Maintain asphaltic concrete pavement in good condition until completion of Work.
- C. Repair defects immediately by replacing asphaltic concrete pavement to full depth.

3.10 SCHEDULES (NOT USED)

END OF SECTION