Section 02082

PRECAST CONCRETE MANHOLES

PART 1 GENERAL

1.01 SUMMARY

This Section includes:

A. Precast concrete manholes for sanitary sewers, storm sewers and water lines.

B. Precast concrete sanitary sewer manholes with PVC liner where corrosion resistant manholes are specifically indicated in Plans.

C. Pile-supported concrete foundation used for unstable subgrade treatment for manhole base.

1.02 MEASUREMENT AND PAYMENT

A. Unit Prices.

1. Payment for normal depth manholes, up to 8 feet deep, is on a unit price basis for each manhole installed. Manhole depth is measured from top of cover to sewer invert. Manholes for water lines are measured from top of cover to inside base.

2. Payment for extra depth manholes is on a unit price basis per vertical foot for each foot of depth greater than 8 feet. Sewer manhole depth is measured from top of cover to sewer invert. Manholes for water lines are measured from top of cover to inside base.

3. Payment for corrosion resistant manholes is on a unit price basis for each manhole installed.

4. Payment for standard manhole drops is on a unit price basis for each drop installed. Standard manhole drops include both internal and external drops.

5. Payment for watertight sanitary sewer manholes, including external vent pipe is on a unit price basis for each.

6. Payment for air release and vacuum relief manholes with valves and fittings is on a unit price basis for each manhole including the air release and vacuum relief valves, fittings, vent piping and bollards installed.

7. Payment for butterfly valve manholes with valves and fittings is on a unit price basis for each manhole including the butterfly valves and fittings installed.

8. Payment for pile-supported concrete foundation used for unstable subgrade treatment for manhole base is on a unit price basis for each foundation installed.

9. Pay estimates for partial payments shall be made as measured above according to the following schedule for sanitary sewer manholes:

   a. Estimate for 90 percent payment shall be authorized when the manhole is completely installed and surrounding soil backfilled

   b. Estimate for 100 percent payment shall be authorized when manhole has been tested and accepted.

10. Refer to Section 01270 - "Measurement and Payment" for unit price procedures

B. Stipulated Price (Lump Sum). If Contract is Stipulated Price Contract, payment for Work in this Section is included in total Stipulated Price.

1.03 REFERENCES

A. ASME B16.1 - Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250.

B. ASTM A307 - Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength

C. ASTM A615/A615M REV A - Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.

D. ASTM C270 REV A- Standard Specification for Mortar for Unit Masonry.

E. ASTM C443 - Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets.

F. ASTM C478 REV A - Standard Specification for Precast Reinforced Concrete Manhole Sections.

G. ASTM C923 - Standard Specifications for Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes, and Laterals.

H. ASTM C1107/C1107M REV A - Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Non-shrink).

I. ASTM D698 - Standard Test Method for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lb/ft^3).

J. ASTM D2665 - Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste and Vent Pipe and Fittings.

K. ASTM D2996 - Standard Specification for Filament-Wound "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe.

L. ASTM D2997 - Standard Specification for Centrifugally Cast "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe.

M. AWWA C213 - Fusion-Bonded Epoxy Coatings and Linings for Steel Water Pipe and fittings

N. American Association of State Highway and Transportation Officials (AASHTO).

1.04 SUBMITTALS

A. Conform to requirements of Section 01330 - "Submittal Procedures".

Submit manufacturer's data and details of following items for approval:

1. Shop Drawings of manhole sections, base units, and construction details, including reinforcement, jointing methods, materials, and dimensions.

2. Summary of criteria used in manhole design including, as minimum, material properties, loadings, load combinations, and dimensions assumed. Include certification from manufacturer that precast manhole design is in full accordance with ASTM C478 REV A and design criteria as established in Paragraph 2.01 E of this Specification.

3. Frames, grates, rings, and covers.

4. Materials to be used in fabricating drop connections.

5. Materials to be used for pipe connections at manhole walls.

6. Materials to be used for stubs and stub plugs, if required.

7. Materials and procedures for corrosion-resistant liner and coatings, if required.

8. Plugs to be used for sanitary sewer hydrostatic testing.

9. Manufacturer's data for pre-mix (bag) concrete, if used for channel inverts and benches.

B. Seal submittal drawings by Professional Engineer registered in the State of Texas.

1.05 RELATED REQUIREMENTS

A. Section 01270 – "Measurement and Payment"

B. Section 01330 – "Submittal Procedures"

C. Section 02084 – "Frames, Grates, Rings and Covers"

D. Section 02317 – "Excavation and Backfill for Utilities"

E. Section 02321 – "Cement Stabilized Sand"

F. Section 02911 – "Topsoil"

G. Section 02921 – "Hydromulch Seeding"

H. Section 02922 – "Sodding"

I. Section 03315 – "Concrete for Utility Construction"

J. Section 04061 – "Mortar"

1.06 – 1.13 NOT USED

PART 2 PRODUCTS

2.01 MANUFACTURER(S) (NOT USED)

2.02 MATERIALS AND/OR EQUIPMENT

A. Precast Concrete Manholes

1. Provide manhole sections, base sections, and related components conforming to ASTM C478 REV A. Provide base riser section with integral floors, unless shown otherwise. Provide adjustment rings which are standard components of manufacturer of manhole sections. Mark date of manufacture and name or trademark of manufacturer on inside of barrel.

2. Construct barrels for precast manholes from standard reinforced concrete manhole sections of diameter indicated on Plans. Use various lengths of manhole sections in combination to provide correct height with fewest joints. Design wall sections for depth and loading conditions in Paragraph 2.01 E, with minimum thickness of 5 inches. Base section shall have minimum thickness of 12 inches under invert.

3. Provide tops to support cast iron castings meeting AASHTO M-306 Section 5 loading, and receive manhole frame & covers, as indicated on Plans.

4. Where manholes larger than 48-inch diameter are indicated on Plans, provide precast base sections with flat slab top precast sections used to transition to 48-inch diameter manhole access riser sections. Transition can be concentric or eccentric unless otherwise shown on Plans. Locate transition to provide minimum of 7-foot head clearance from base to underside of transition unless otherwise approved by Project Manager.

5. Design Loading Criteria: Manhole walls, transition slabs, cone tops, and manhole base slab shall be designed, by manufacturer, to requirements of ASTM C478 REV A for depth as shown on Plans and to resist following loads.

    a. AASHTO HS-20 design live loading applied to manhole cover and transmitted down to transition and base slabs.

    b. Unit soil weight of 120 pcf located above portions of manhole, including base slab projections.

    c. Lateral soil pressure based on saturated soil conditions producing an at-rest equivalent fluid pressure of 100 pcf.

    d. Internal liquid pressure based on unit weight of 63 pcf.

    e. Dead load of manhole sections fully supported by transition and base slabs.

6. Design: Manhole walls, transition slabs, cone tops, and manhole base slab shall be designed according to requirements of ASTM C478 REV A and following:

    a. Design additional reinforcing steel to transfer stresses at openings. Area of steel to be no less than shown on Plans.

    b. Wall loading conditions:

        1) Saturated soil pressure acting on empty manhole.

        2) Manhole filled with liquid to mid-height from invert to cover, with no balancing external soil pressure.

    c. Minimum clear distance between two wall penetrations shall be 12 inches or half diameter of smaller penetration, whichever is greater.

7. Provide joints between sections with o-ring gaskets conforming to ASTM C443.

8. Place at least two precast concrete grade rings with thickness of 12 inches, under casting.

9. When base is cast monolithic with portion of vertical section, extend reinforcing in vertical section into base.

10. Precast Concrete Base: Suitable cutouts or holes to receive pipe and connections. Lowest edge of holes or cutouts: For water line manhole, no less than 6 inches above inside surface of floor of base.

B. Concrete

1. Conform to requirements of Section 03315 - "Concrete for Utility Construction".

2. Channel Inverts: Use 5 sack premix (bag) concrete or Class A concrete for inverts not integrally formed with manhole base, with minimum compressive strength of 4,000 psi.

3. Cement Stabilized Sand Foundation: Provide cement stabilized sand foundation under base section in lieu of foundation slab, as shown on Plans, conforming to requirements of Section 02321 – "Cement Stabilized Sand".

4. Concrete Foundation: Provide Class A concrete with minimum compressive strength of 4,000 psi for concrete foundation slab under manhole base section where indicated on Plans.

C. Reinforcing Steel

Conform to requirements of Section 03315 - "Concrete for Utility Construction".

D. Mortar

Conform to requirements of Section 04061 – "Mortar".

E. Miscellaneous Metals

Provide cast-iron frames, rings, and covers conforming to requirements of Section 02084 - "Frames, Grates, Rings and Covers".

F. Drop Connections and Stubs

Provide drop connections and stubs conforming to same pipe material requirements used in main pipe, unless otherwise indicated on Plans.

G. Pipe Connections to Manhole

1. Sanitary Sewers.

a. Provide resilient connectors conforming to requirements of ASTM C923. Use the following materials for metallic mechanical devices as defined in ASTM C923:

1) External clamps: Type 304 stainless steel

2) Internal, expandable clamps on standard manholes: Type 304 stainless steel, 11 gauge minimum.

3) Internal, expandable clamps on corrosion-resistant manholes:

a) Type 316 stainless steel, 11 gauge minimum

b) Type 304 stainless steel, 11 gauge minimum, coated with minimum 16 mil fusion-bonded epoxy conforming to AWWA C213

b. Where rigid joints between pipe and cast-in-place manhole base are specified or shown on Plans, provide polyethylene-isoprene water-stop meeting physical property requirements of ASTM C923, such as Press-Seal WS Series, or approved equal.

2. Storm Sewer Connections:

Provide watertight connections. Grout storm sewer connections to manhole unless otherwise shown on Plans. Grout pipe penetration in place on both inside and outside of manhole.

3. Water Lines

a. Where smooth exterior pipes, i.e., steel, ductile iron, or PVC pipes are connected to manhole base or barrel, seal space between pipe and manhole wall with assembly consisting of rubber gasket or links mechanically compressed to form a watertight barrier. Assemblies: Press -Seal, Thunderline Link-Seal, or approved equal. See Plans for placement of assembly in manhole sections.

b. When connecting concrete or cement mortar coated steel pipes, or as option for connecting smooth exterior pipes to manhole base or barrel, space between pipe and manhole wall may be sealed with an assembly consisting of a stainless steel power sleeve, stainless steel take-up clamp and a rubber gasket. Take-up clamp: Minimum of 9/16 inch wide. Provide PSX positive seal gasket system by Press-Seal Gasket Corporation or approved equal.

H. Sealant Materials

1. Provide sealing materials between precast concrete adjustment ring and manhole cover frame, Adeka Ultraseal P201, or approved equal.

2. Provide approved external sealing material from Canusa Wrapid Seal manhole encapsulation system, or approved equal.

3. Provide Butyl Sealant: Provide Press-Seal EZ Stick, or equal, for HDPE rings.

I. Corrosion Resistant Manhole Materials

When corrosion-resistant manholes are indicated on the Plans provide PVC liner for precast cylindrical manhole section.

J. Backfill Materials

Conform to requirements of Section 02317 - "Excavation and Backfill for Utilities".

K. Non-Shrink Grout

1. Provide prepackaged, inorganic, flowable, non-gas-liberating, non-metallic, cement-based grout requiring only addition of water.

2. Meet requirements of ASTM C1107/C1107M REV A and have minimum 28-day compressive strength of 7,000 psi.

L. Vent Pipes for Sanitary Manholes

1. Provide external vent pipes for manholes where indicated on Plans.

2. Buried Vent Pipes: Provide 3 inch or 4 inch PVC DWV pipe conforming to ASTM D2665. Alternatively, provide FRP pipe as specified for vent outlet assembly.

3. Vent Outlet Assembly: Provide vent outlet assembly as shown on Plans, constructed of following specified materials:

   a. FRP Pipe: Provide filament wound FRP conforming to ASTM D2996 or centrifugally cast FRP conforming to ASTM D2997. Seal cut ends in accordance with manufacturer's recommendations.

   b. Joints and Fittings: Provide epoxy bodied fittings and join pipe to fittings with epoxy adhesive

   c. Flanges: Provide socket-flange fittings for epoxy adhesive bonding to pipe ends where shown on Plans. Meet bolt pattern and dimensions for ASME B16.l, 125-pound flanges. Flange bolts shall be Type 304 stainless steel or hot-dip zinc coated, conforming to ASTM A307, Class A or B.

d. Coating: Provide 2-component, aliphatic polyurethane coating using primer or tie coat recommended by manufacturer. Provide two or more coats to yield dry film thickness of at least 3 mils. Provide Amershield, Tnemec 74, or approved equal. Color shall be selected by Project Manager from manufacturer's standard colors.

M. Vent Pipes for Water Line Manholes

Provide vent pipes for air release and vacuum relief valves in accordance with the Plans. Vent pipe and fittings shall be Schedule 80 galvanized steel.

N. Prohibited Materials

Do not use brick masonry for construction of sanitary sewer manholes, including adjustment of manholes to grade. Use only specified materials listed above.

O. Manhole Ladder for Waterline Manholes

1. Manhole Ladder: Fiberglass with 300-pound rating at appropriate length; conform to requirements of Occupational Safety and Health Standards (OSHA), U.S. Department of Labor except where shown on Plans.

   a. Use components, including rungs, made of fiberglass, fabricated with nylon or aluminum rivets and/or epoxy. Apply non-skid coating to ladder rungs. Mount ladder using manufacturer's recommended hardware.

   b. Provide ladder as manufactured by Saf-Rail or approved equal. Locate ladder as shown on Plans.

   c. Fiberglass: Premium type polyester resin, reinforced with fiberglass; constructed to provide complete wetting of glass by resin; resistant to rot, fungi, bacterial growth and adverse effects of acids, alkalis and residential and industrial waste; yellow in color.

2. Provide approved petroleum-based tape encapsulating bolts in access manhole.

2.03 – 2.04 NOT USED

PART 3 EXECUTION

3.01 GENERAL / MANUFACTURER(S) (NOT USED)

3.02 PREPARATION

A. Examination

1. Verify that lines and grades are correct.

2. Determine if subgrade, when scarified and recompacted, can be compacted to 95 percent of maximum Standard Proctor Density according to ASTM D698 prior to placement of foundation material and base section. When proper density is not reached, moisture condition subgrade until that density is reached or treat as unstable subgrade.

3. Do not build manholes in ditches, swales, or drainage paths unless approved by Project Manager.

3.03 ERECTION/INSTALLATION APPLICATION AND/OR CONSTRUCTION

A. Placement

1. Install precast manholes to conform to locations and dimensions shown on Plans.

2. Place sanitary and storm manholes at points of change in alignment, grade, size, pipe intersections, and end of sewer unless otherwise shown on Plans.

B. Manhole Base Sections and Foundations

1. Place precast base on 12 inch thick (minimum) foundation of crushed stone wrapped in filter fabric, cement stabilized sand, or concrete foundation slab. Compact cement-sand in accordance with requirements of Section 02321 - “Cement Stabilized Sand”.

2. Unstable Subgrade Treatment: When unstable subgrade is encountered, notify Project Manager for examination of subgrade to determine if subgrade has heaved upwards after being excavated. When heaving has not occurred, over-excavate subgrade to allow for 24-inch-thick layer of crushed stone wrapped in filter fabric as foundation material under manhole base. When there is evidence of heaving, provide pile-supported concrete foundation, as detailed on Plans, under manhole base.

3. For manholes located over large diameter water lines, place precase base on a foundation of cement stabilized sand extending from bottom of manhole to bottom of trench. Manhole base is to be a minimum of 12-inches above water line.

C. Precast Manhole Sections

1. Install sections, joints, and gaskets in accordance with manufacturer’s printed recommendations.

2. Install precast adjustment rings above tops of cones or flat-top sections as required to adjust finished elevation and to support manhole frame.

3. Seal any lifting holes with non-shrink grout.

4. Where PVC liners are required, seal joints between sections in accordance with manufacturer's recommendations.

5. Place at least two precast concrete grade rings with thickness of 12 inches, under casting.

D. Pipe Connections at Manholes

1. Install approved resilient connectors at each pipe entering and exiting manholes in accordance with manufacturer's instructions.

2. Grout storm sewer connections to manhole unless otherwise shown on Plans. Grout pipe penetration in place on both inside and outside of manhole.

3. Ensure no concrete, cement stabilized sand, fill, or other rigid material is allowed to enter space between pipe and edge of wall opening at and around resilient connector on either interior or exterior of manhole. If necessary, fill space with compressible material to ensure full flexibility provided by resilient connector.

4. Where new manhole is constructed on existing sewer, rigid joint pipe may be used. Install waterstop gasket around existing pipe at center of cast-in-place wall. Join ends of split waterstop material at pipe springline using an adhesive recommended and supplied by waterstop manufacturer.

5. Test connection for watertight seal before backfilling.

E. Inverts for Sanitary

1. Construct invert channels to provide smooth flow transition waterway with no disruption of flow at pipe-manhole connections. Conform to following criteria:

a. Slope of invert bench: 1 inch per foot minimum; 1½ inches per foot maximum

b. Depth of bench to invert:

1) Pipes smaller than 15 inches: one-half of largest pipe diameter

2) Pipes 15 to 24 inches: three-fourths of largest pipe diameter

3) Pipes larger than 24 inches: equal to largest pipe diameter

c. Invert slope through manhole: 0.10 foot drop across manhole with smooth transition of invert through manhole and at pipe-manhole connection, unless otherwise indicated on Plans.

2. Form invert channels with concrete if not integral with manhole base section. For direction changes of mains, construct channels tangent to mains with maximum possible radius of curvature. Provide curves for side inlets and smooth invert fillets for flow transition between pipe inverts.

F. Drop Connections for Sanitary Sewers

1. Backfill drop assembly with crushed stone wrapped in filter fabric, cement stabilized sand, or Class A concrete to form solid mass. Extend cement stabilized sand or concrete encasement minimum of 4 inches outside bells.

2. Install drop connection when sewer line enters manhole higher than 24 inches above invert of manhole.

G. Stubs for Future Connections

In manholes, where future connections are indicated on Plans, install resilient connectors and pipe stubs with approved watertight plugs.

H. Manhole Frame and Adjustment Rings

1. Combine precast concrete or HDPE adjustment rings so elevation of installed casting cover matches pavement surface. Seal between concrete adjustment ring and precast top section with non-shrink grout; do not use mortar between adjustment rings. Apply latex-based bonding agent to precast concrete surfaces joined with non-shrink grout. Set cast iron frame on adjustment ring in bed of approved sealant material. Install sealant bed consisting of two beads of sealant, each bead having minimum dimensions of ½-inch high and ½-inch wide.

2. Wrap manhole frame and adjustment rings with external sealing material, minimum 3 inches beyond joint between ring and frame and ring and precast section.

3. For manholes in unpaved areas, set top of frame minimum of 6 inches above existing ground line unless otherwise indicated on Plans. In unpaved areas, encase storm and sanitary manhole frames in mortar or non-shrink grout placed flush with face of manhole ring and top edge of frame. Provide rounded corner around perimeter. Encase water line manhole frames with a 6 foot square Class A concrete collar, 12 inches thick as shown in the standard details.

I. Backfill

1. Place and compact backfill materials in area of excavation surrounding manholes in accordance with the requirements of Section 02317 - “Excavation and Backfill for Utilities”.

2. Where rigid joints are used for connecting existing sewers to manhole, backfill under existing sewer up to springline of pipe with Class B concrete or flowable fill.

3. In unpaved areas, provide positive drainage away from manhole frame to natural grade surface at uniform slope of 5 to 1 from manhole frame to natural grade. Provide minimum of 4 inches of topsoil conforming to requirements of Section 02911 – "Topsoil". Seed in accordance with Section 02921 - "Hydromulch Seeding", or sod disturbed areas in accordance with Section 02922 - "Sodding".

3.04 REPAIR/RESTORATION (NOT USED)

3.05 – 3.08 NOT USED

3.09 PROTECTION

Protect manholes from damage until Work has been accepted. Repair damage to manholes at no additional cost.

3.10 SCHEDULES (NOT USED)

END OF SECTION